

**Hexenuronic Acid Contents of SW Kraft Pulps under various  
ECF and TCF bleaching Sequence**

Pulp after bleaching	Brightness (% ISO)	HexA content ( $\mu\text{mol/g}$ )
Kraft pulp	23.4	37.0
O	36.2	44.8
OZ	48.4	21.9
OZE	49.1	13.9
OZEP	74.1	12.1
OP	62.8	40.7
OPZ	74.2	10.4
OPZE	73.5	4.8
OPZEP	85.1	4.0
OD	55.1	17.4
ODE	59.8	13.9
ODED	79.0	4.6
ODEDE	77.4	3.9
ODEDED	86.8	2.3
D	38.4	17.0
DE	40.7	13.1
DED	68.7	7.1
DEDE	66.0	5.3
DEDED	81.9	3.2