



## PROGRAM DESCRIPTION

- Sulfuric acid hydrolyzed cellulose nano whiskers (CNWs) will be incorporated into polyurethane matrix for improved mechanical and thermal properties.
- Ethanol organosolv lignin will be oxypropylated with propylene oxide for preparation of a promising polyol in polyurethane (PU) industry.
- This project is aim to produce a novel rigid PU foam nanocomposite which is environmentally friendly and has better performance than the neat foam and foam reinforced with other inorganic fillers.

## PAYOFF

- New green polymeric foam
- Large amount of biodegradable and renewable CNW can be used to prepare tremendous new materials.
- Lignin can get extra value in PU industry instead of using by simply burning black liquors.
- Biodegradability and high performance can be introduced to rigid PU foam for more applications.



## **TECHNICAL DETAILS**

• CNW is prepared by sulfuric acid hydrolysis of fully bleached softwood kraft pulp. • Lignin is extracted by ethanol organosolv of pine wood chips. • Klason lignin and carbohydrates of EOL are measured. • Structure of EOL and oxypropylated lignin are characterized by <sup>1</sup>H NMR and <sup>13</sup>C NMR • Hydroxyl conent of oxypropylated lignin are evaluated by <sup>31</sup>P NMR. • SEM is used to characterize the cell structure of foams • FTIR is performed to investigate the CNW-PU interactions. • Tensile and compressive properties are compared. • DSC and TGA are used to exam the thermal stability. **KEY ACCOMPLISHMENTS** • CNW reinforced rigid PU foam are successfully prepared with a homogeneous cell dispersion and uniform cell size. • Improved tensile and compressive properties and thermal stability are observed at low CNWs content ( $\leq 1 \text{ wt\%}$ ). 0.50 wt% CNWs 1.0 0 wt% CNWs 0.9 25 wt% CNW 0.8 0.50 wt% CNW neat foarr 0.25 wt% CNW 0.7 σ (MPa) 0.50 wt% CNWs 0.6 75 wt% CNWs 0.5 0.4 0.3

strain. s (%

## Professor AJ Ragauskas, Supervisor