

# Application of Lignin NMR Techniques For Wood Extractives

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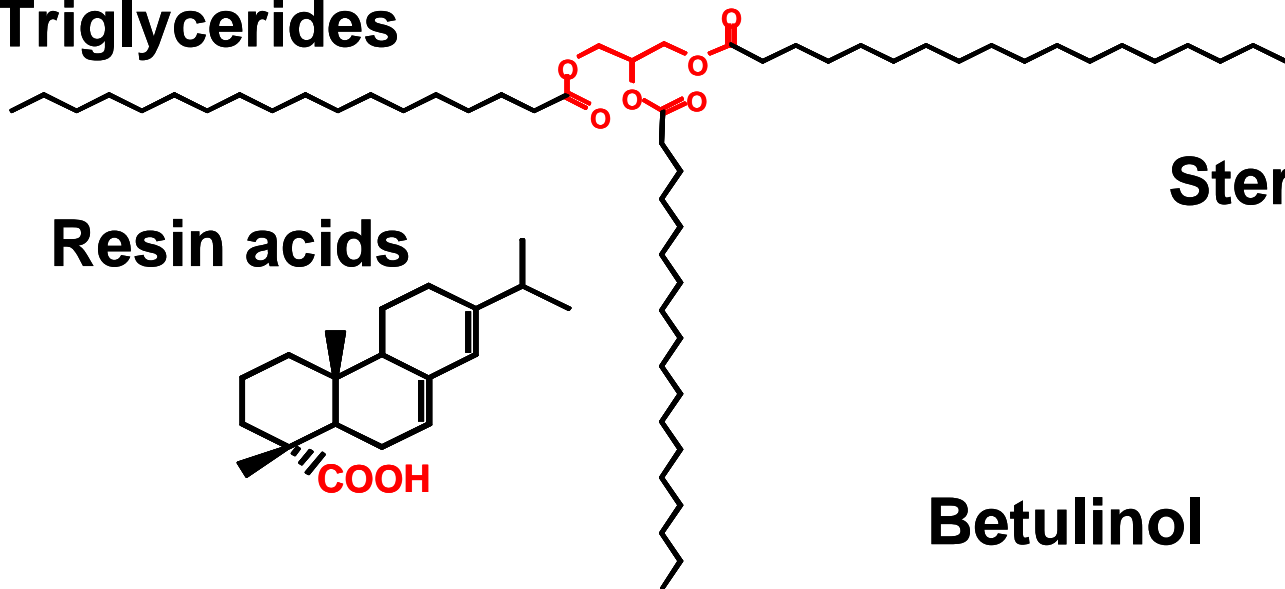
<sup>2</sup>Swedish Pulp and Paper Research Institute, Stockholm, Sweden

# Aim

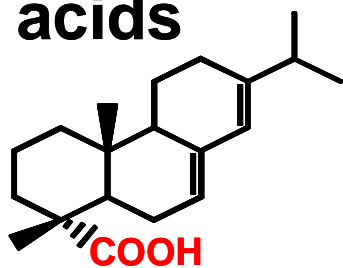
- Follow-up to recent report on role of extractives in contaminating isolated residual lignins samples and analysis?
- Can lignin NMR techniques be used to analyze/characterize wood extractives?

# Wood Extractives

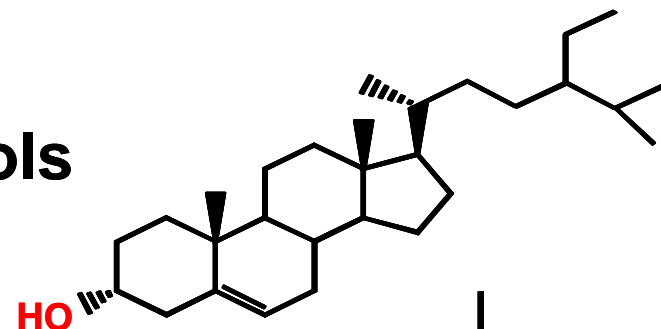
Triglycerides



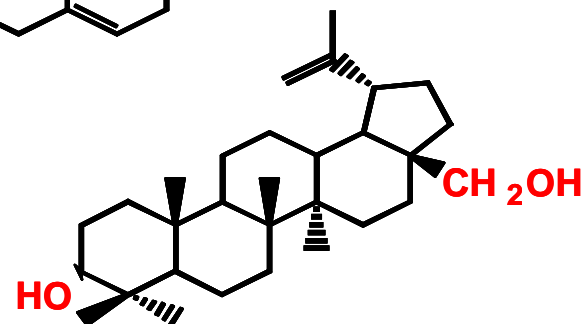
Resin acids



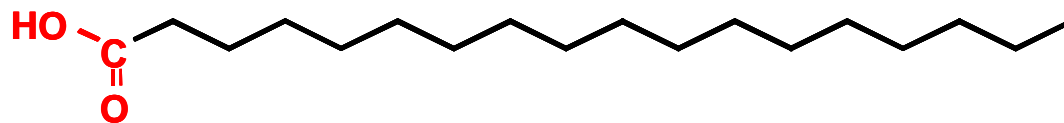
Sterols



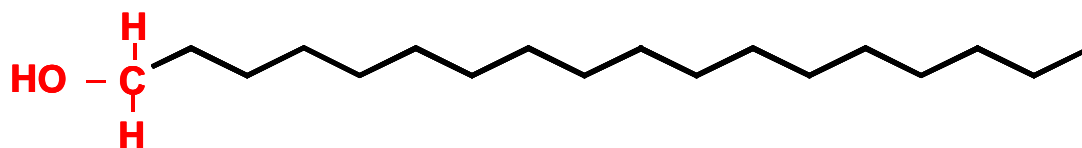
Betulinol



Fatty acids



Fatty alcohols



Alkanes



# Wood Extractives

- ⇒ Has something been overlooked?
- ⇒ Non-extractable wood extractives?
- ⇒ Lignin-Extractives-Complexes, LEC
- ⇒  $^1\text{H}$ ,  $^{13}\text{C}$ ,  $^{31}\text{P}$  NMR
- ⇒ Py-GC/MS and TOF-SIMS

# Extraction of Pulp

**Soxhlet**



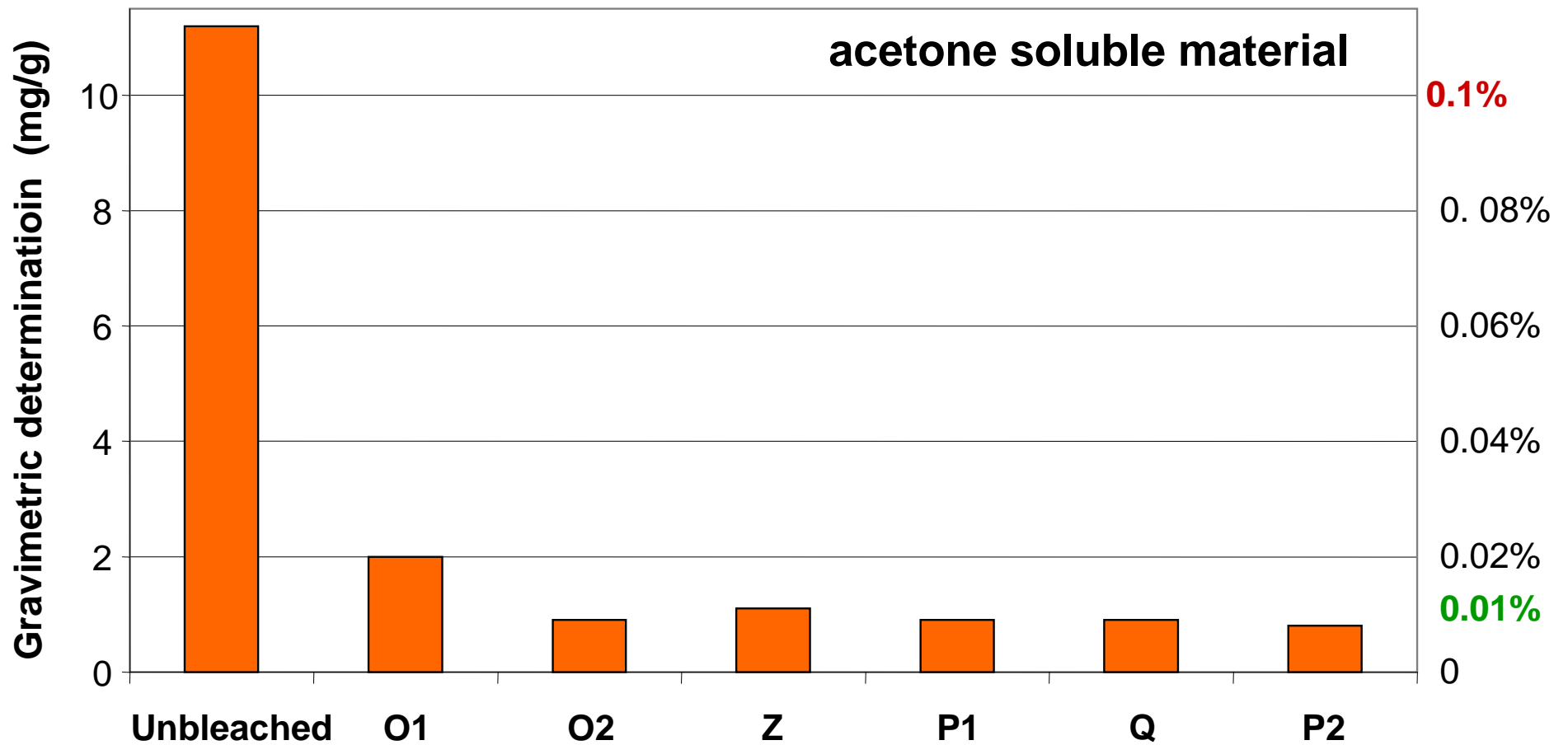
**SoxTec**



**ASE**  
(Accelerated  
Solvent Extractor)



# Amount of Wood Extractives in Pulp from a SW Kraft Mill





## Wood Extractives in Fractionated Pulps

	O1			O2			Z			P1			Q			P2			labP2	
	pul	fin	fib	pul	fin	fib	pul	fin	fib	pul	fin	fib	pul	fin	fib	pul	fin	fib	fin	fib
<b>Sum</b>	135	<b>672</b>	15	42	<b>418</b>	11	27	<b>186</b>	13	17	<b>159</b>	14	25	<b>85</b>	8	11	<b>76</b>	13	<b>195</b>	7

(microgram/gram)

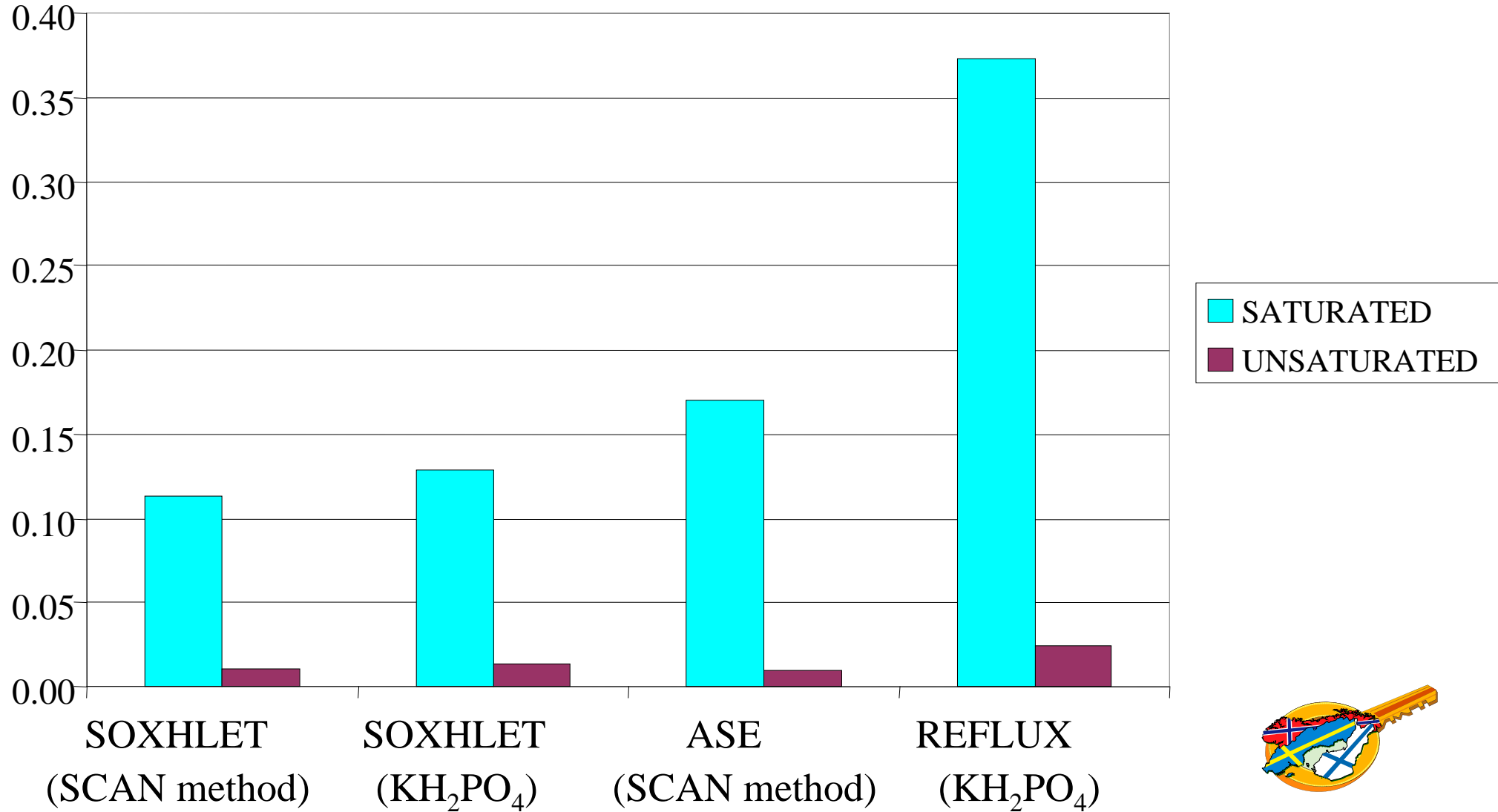
**Most of the wood extractives are present in the fins fraction**



# FATTY ACIDS IN A BLEACHED PULP

different extraction methods

mg/g (kg/t) of dry pulp

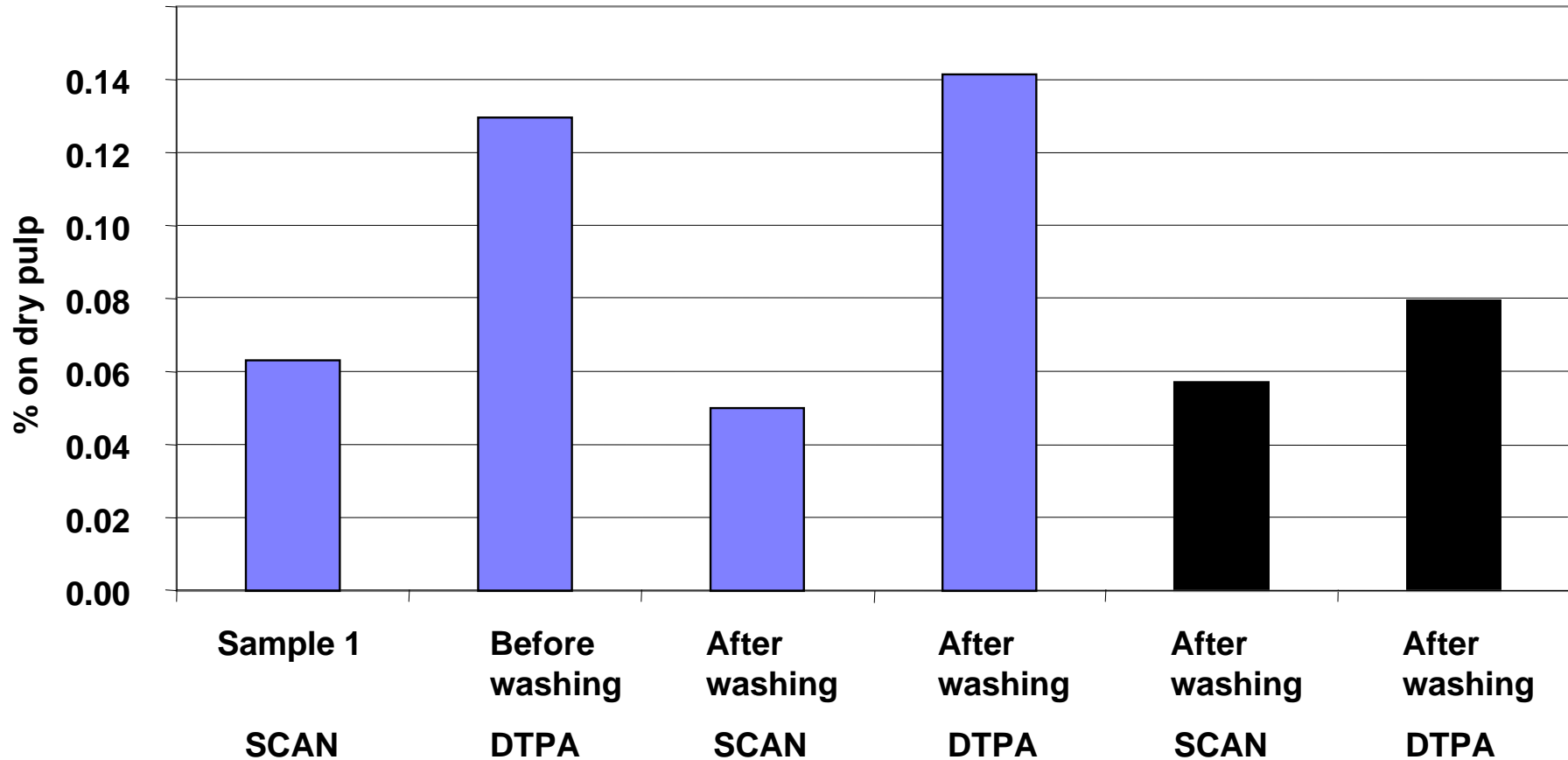


From Holmbom et al 2001



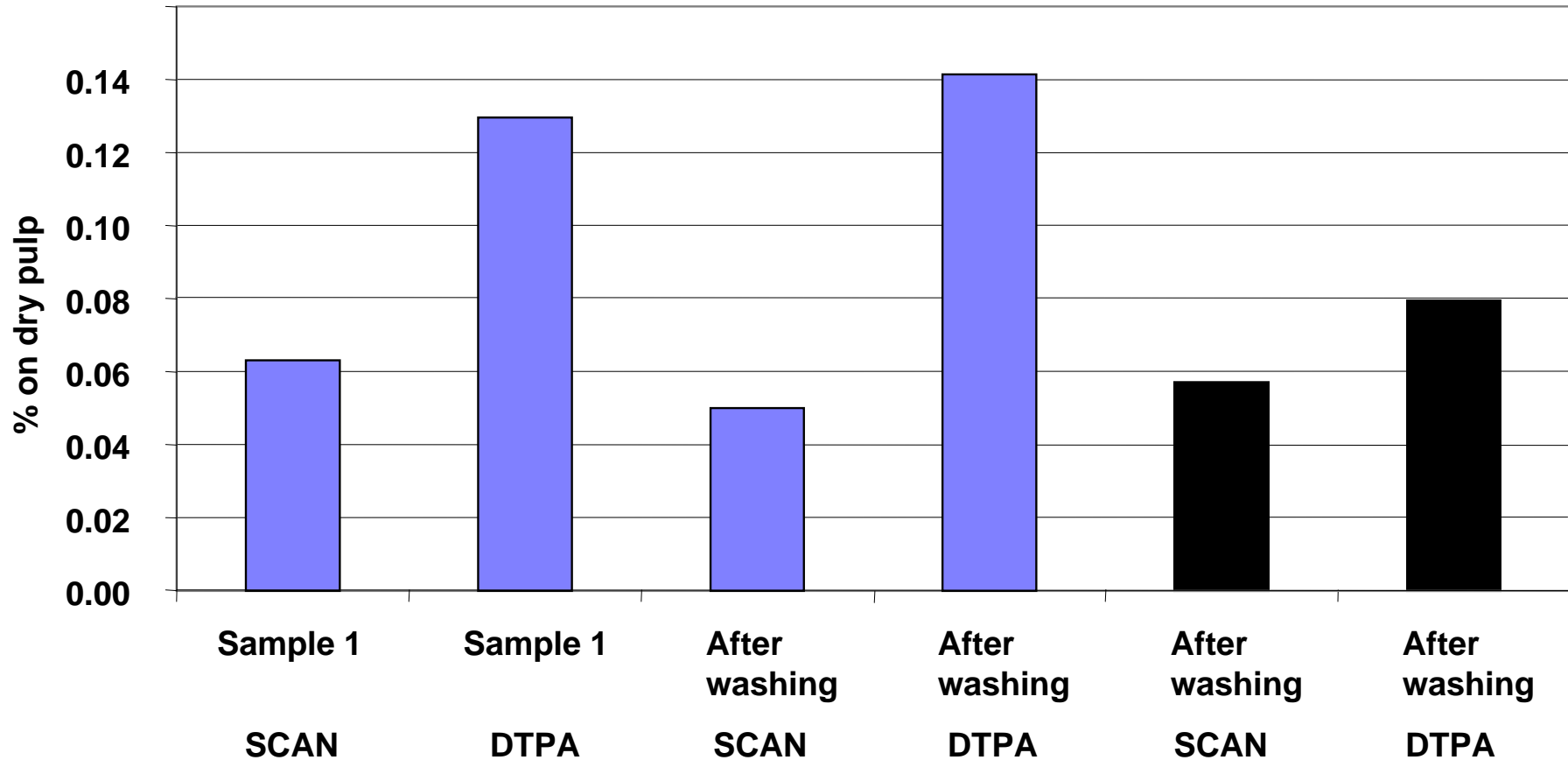
# Incomplete Extraction of Extractives

Amount of wood extractives in an unbleached SW kraft pulp



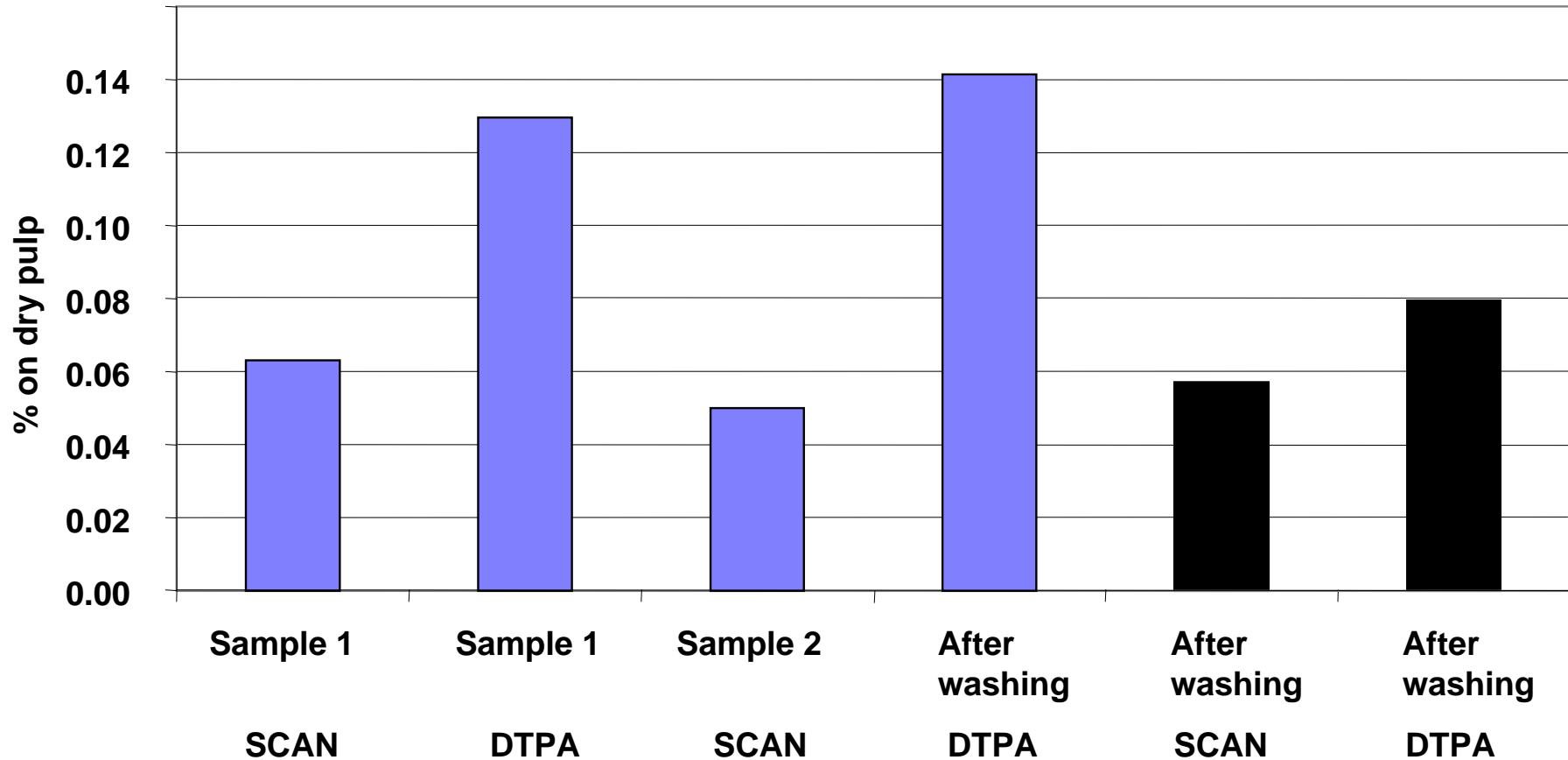
# Incomplete Extraction of Extractives

Amount of wood extractives in an unbleached SW kraft pulp



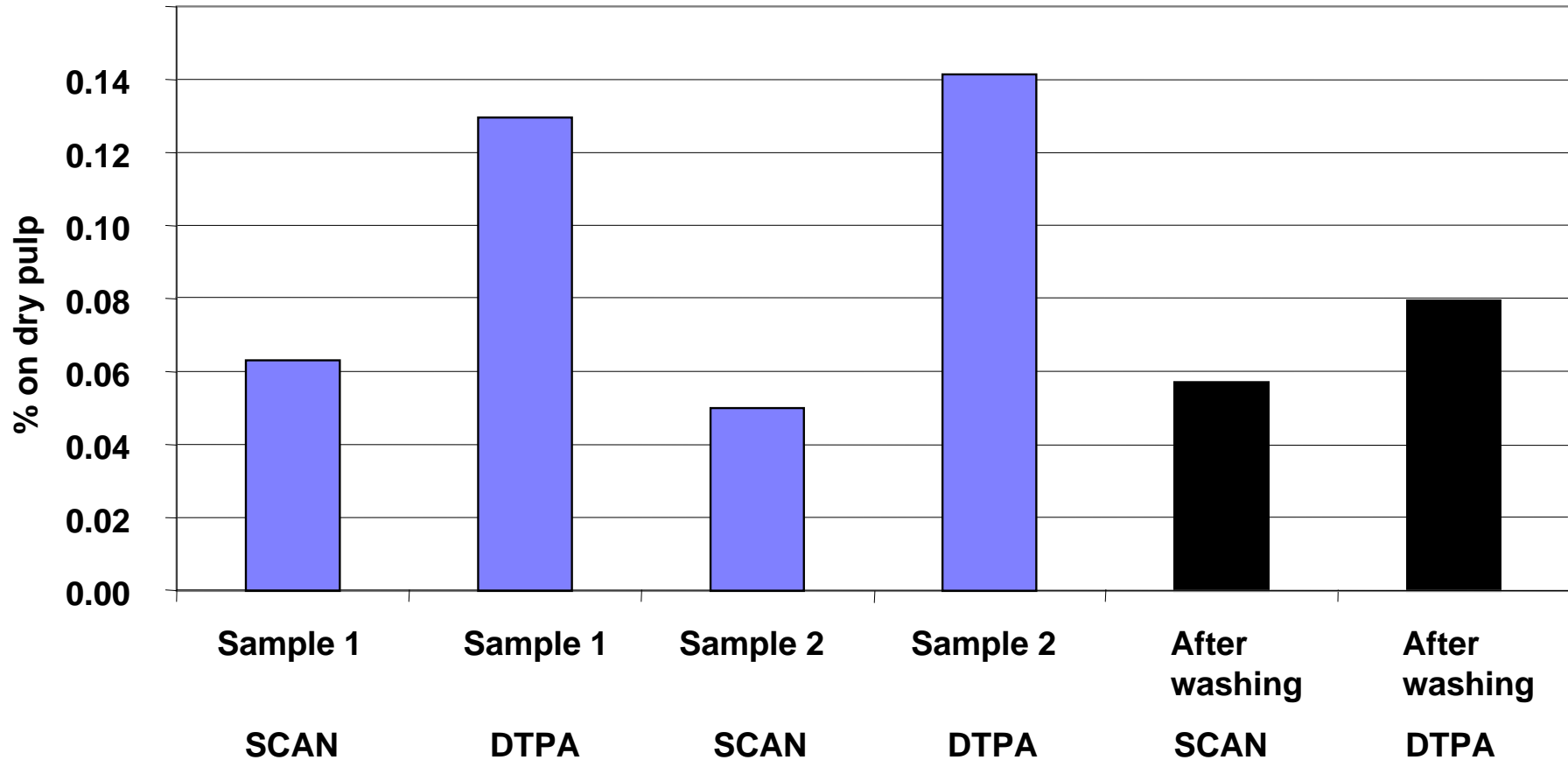
# Incomplete Extraction of Extractives

Amount of wood extractives in an unbleached SW kraft pulp



# Incomplete Extraction of Extractives

Amount of wood extractives in an unbleached SW kraft pulp

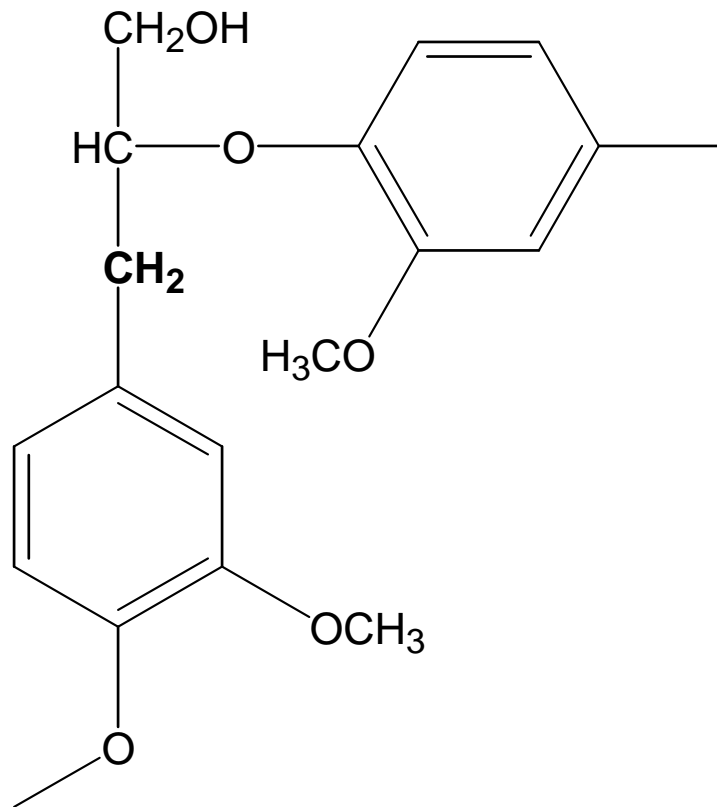


## **It has been concluded that residual lignins;**

- contain unreactive aliphatic  $\text{CH}_x$ -structures
- $\text{CH}_x$ -structures are present as reduced hydrocarbon groups after the cook
- carbohydrates are linked in Lignin-Carbohydrate-Complexes LCC
- all wood extractives may be removed by solvent extraction

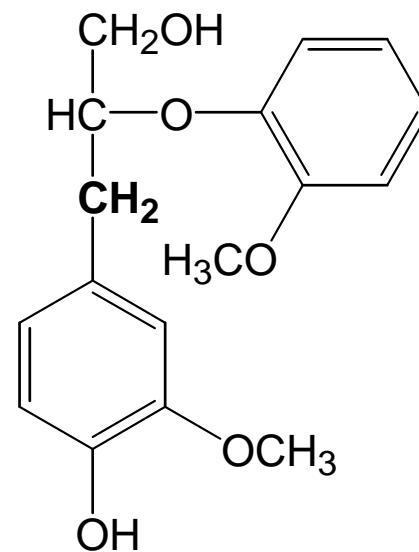
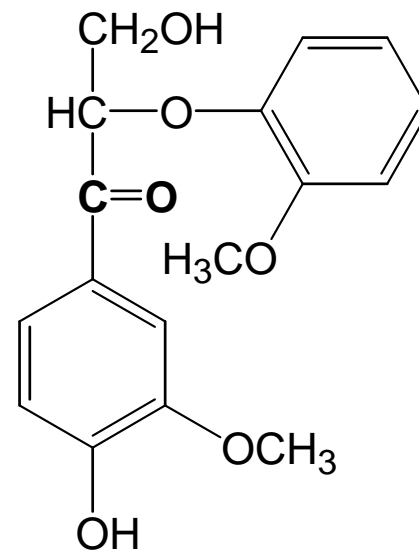
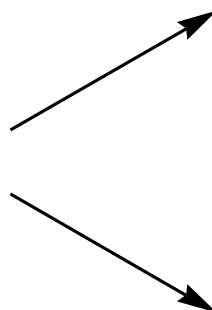
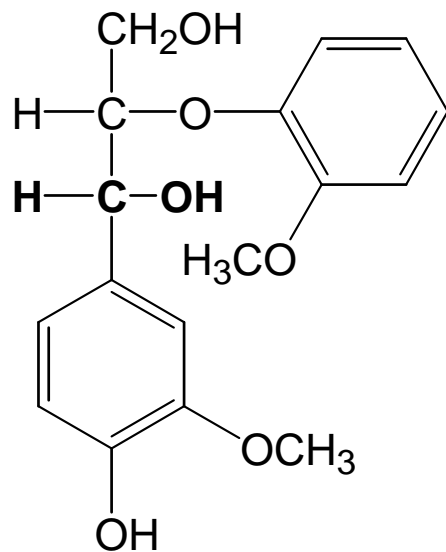
**How sure can we be that there do not exist  
Lignin-Extractives-Complexes, LEC ?**

# Reduced Structures in Isolated Lignins



Do such exist?

# Disproportionation during pyrolysis







# Isolation of Residual Lignin From Pulps

- **Acidic** degradation of carbohydrates
- **Enzymatic** degradation of carbohydrates
- **Combined** degradations of carbohydrates

# Isolation of residual lignins from SW and HW pulp

**Unbleached kraft pulp**

Extraction of pulp  
with 1) acetone  
and 2) DCM

Acidic aqueous  
dioxane hydrolysis

**Residual lignin  
from pulp**

Pentane-extraction

**“Extractive-free”  
residual lignin**



# Extraction of Pulps

## **Acidify** Before or during extraction

- Alkaline process conditions leads to the formation of salts
- Fatty acids form insoluble i.e. calcium soaps
- Saturated fatty acids trapped in the pulp
- DTPA or phosphate have to used

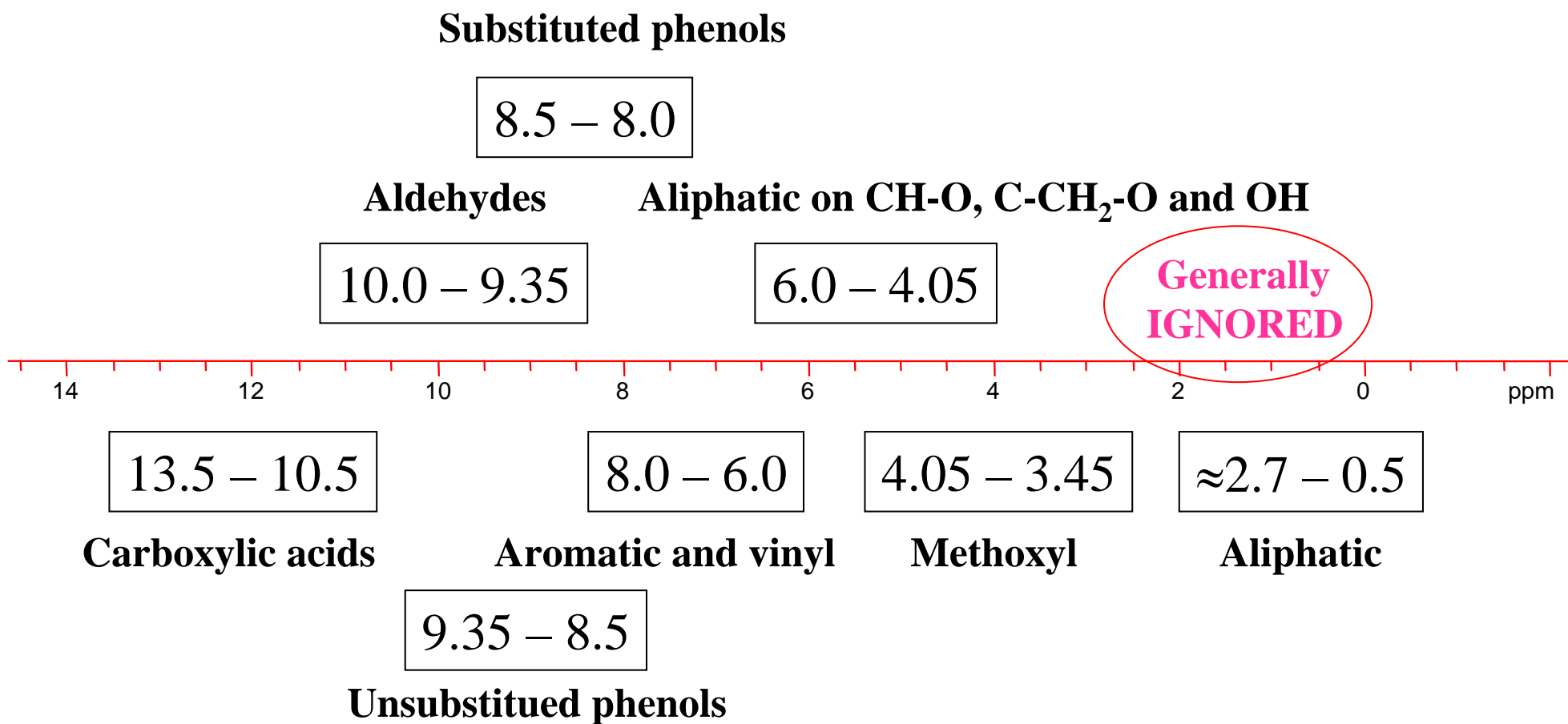
## **Dry before extraction**

- Air-drying may lead to oxidation of linoleic acid and betulaprenols
- Freeze- drying is preferred

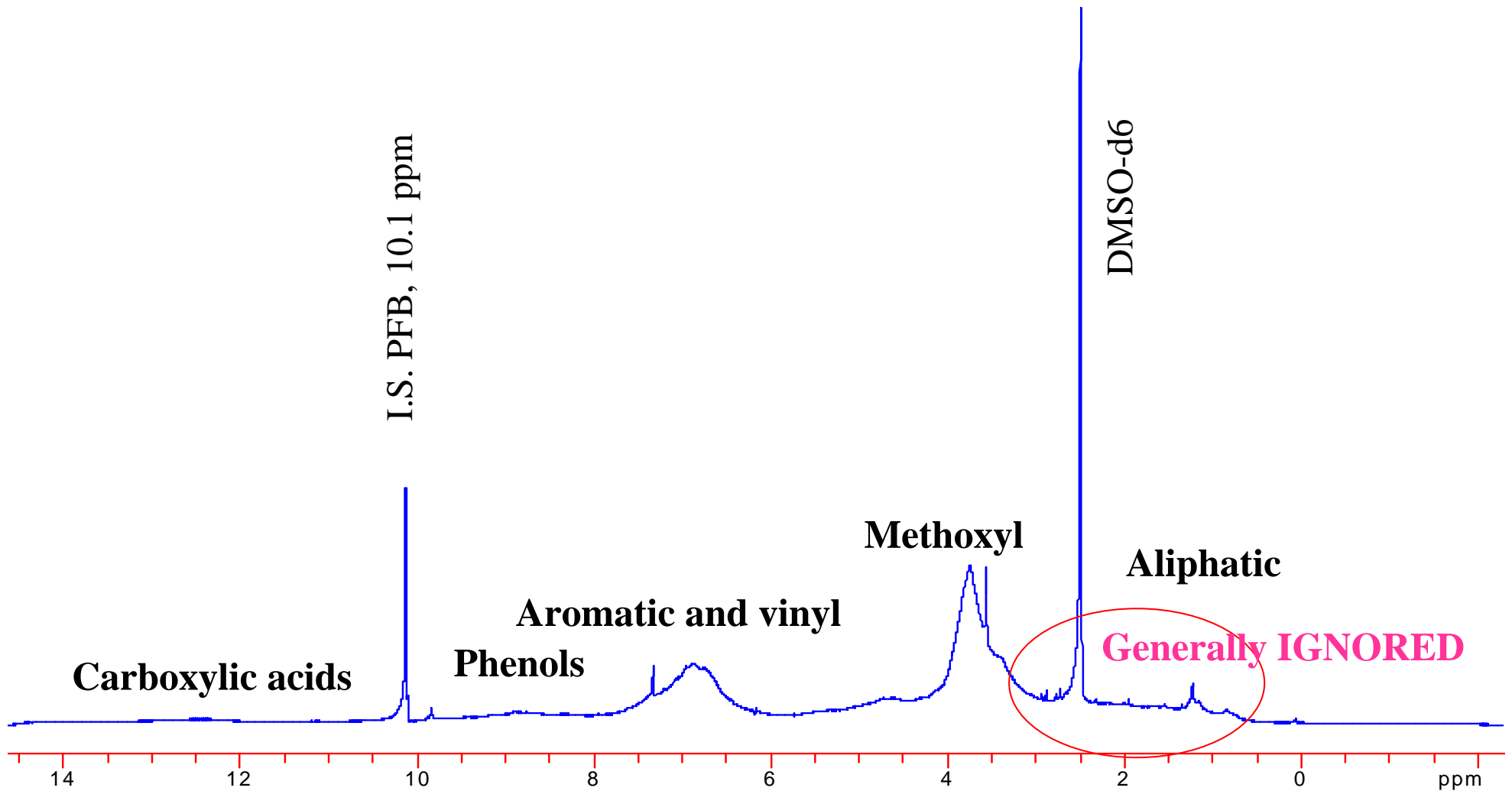
Holmbom et al 2001

# $^1\text{H}$ NMR

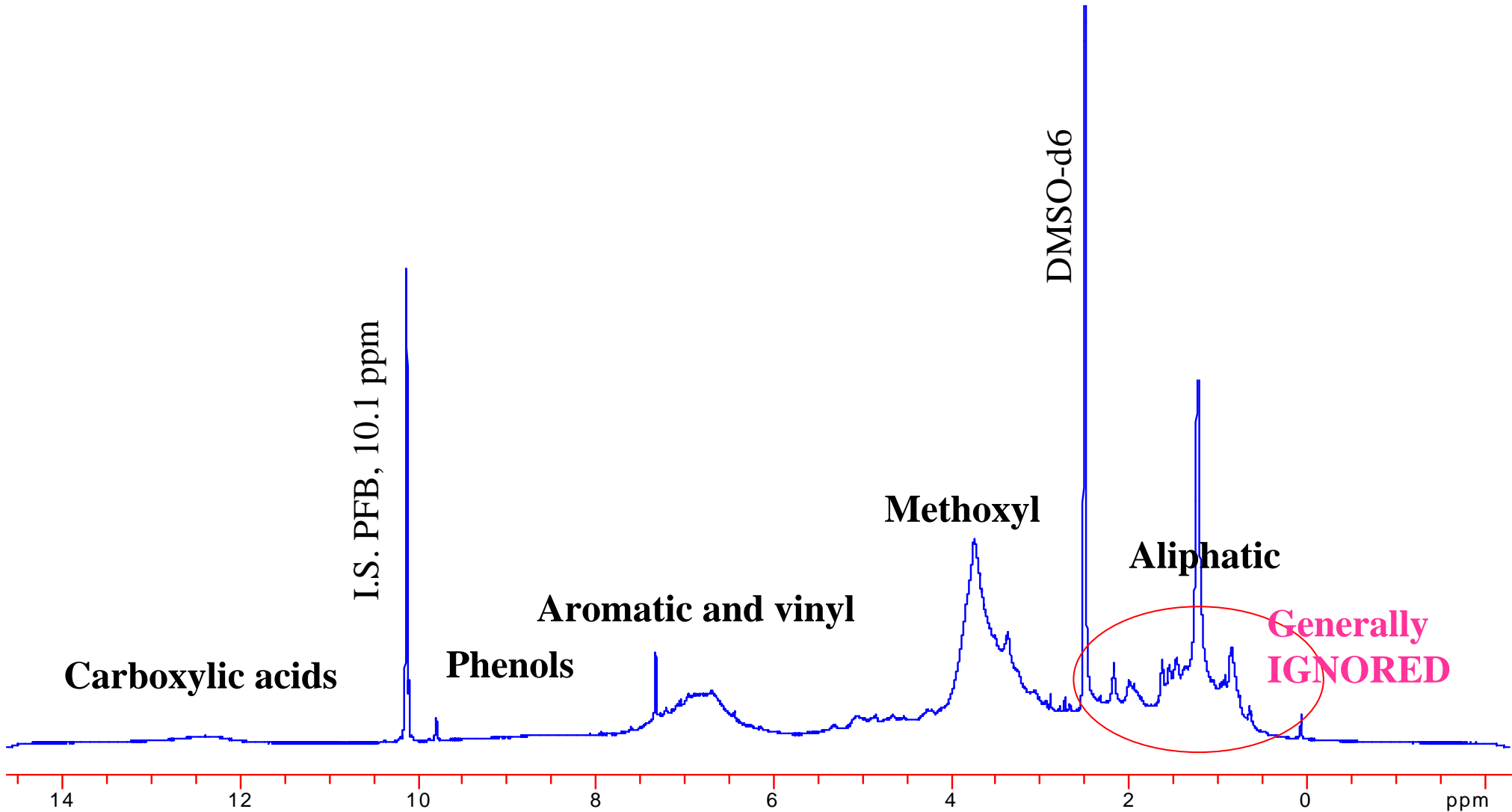
## Chemical shifts



# $^1\text{H}$ spectrum of isolated lignin from unbleached SW kraft pulp



# $^1\text{H}$ spectrum of isolated lignin from unbleached HW kraft pulp



# $^{13}\text{C}$ NMR

Chemical shifts

**Carboxylic acid, unconjugated**

178.0 – 167.5

29.9 – 27.0

200

150

100

50

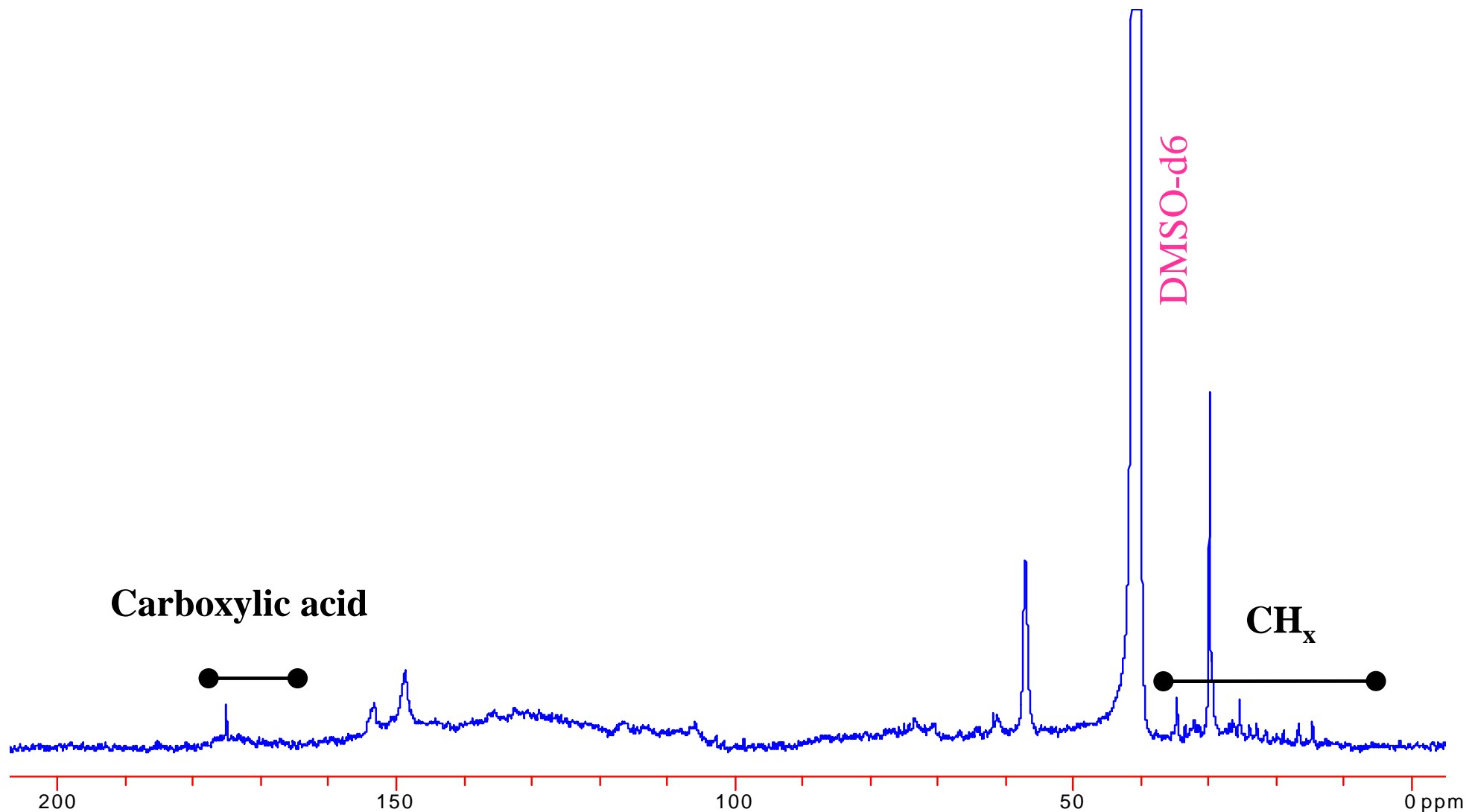
0 ppm

167.5 – 162.5

**CH<sub>2</sub> in diaryl methane**

**Carboxylic acid, conjugated**

# $^{13}\text{C}$ NMR of isolated lignin from unbleached HW kraft pulp



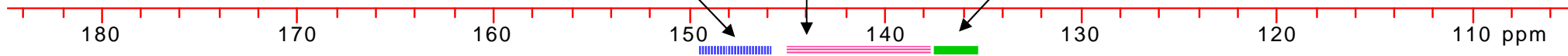
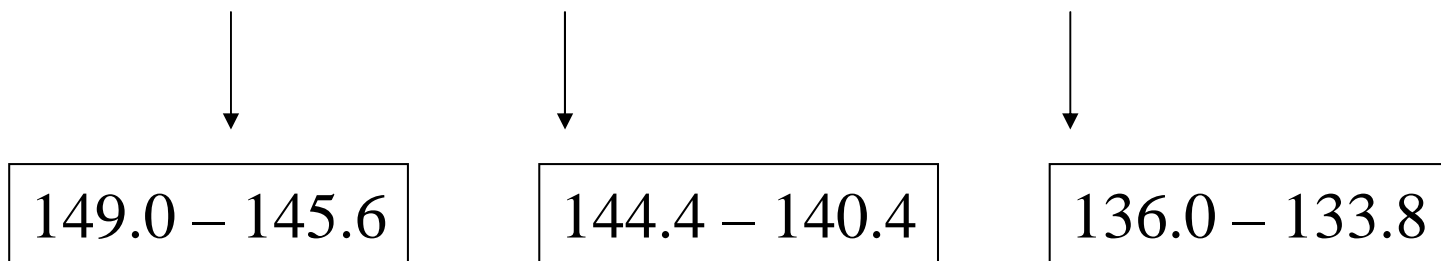




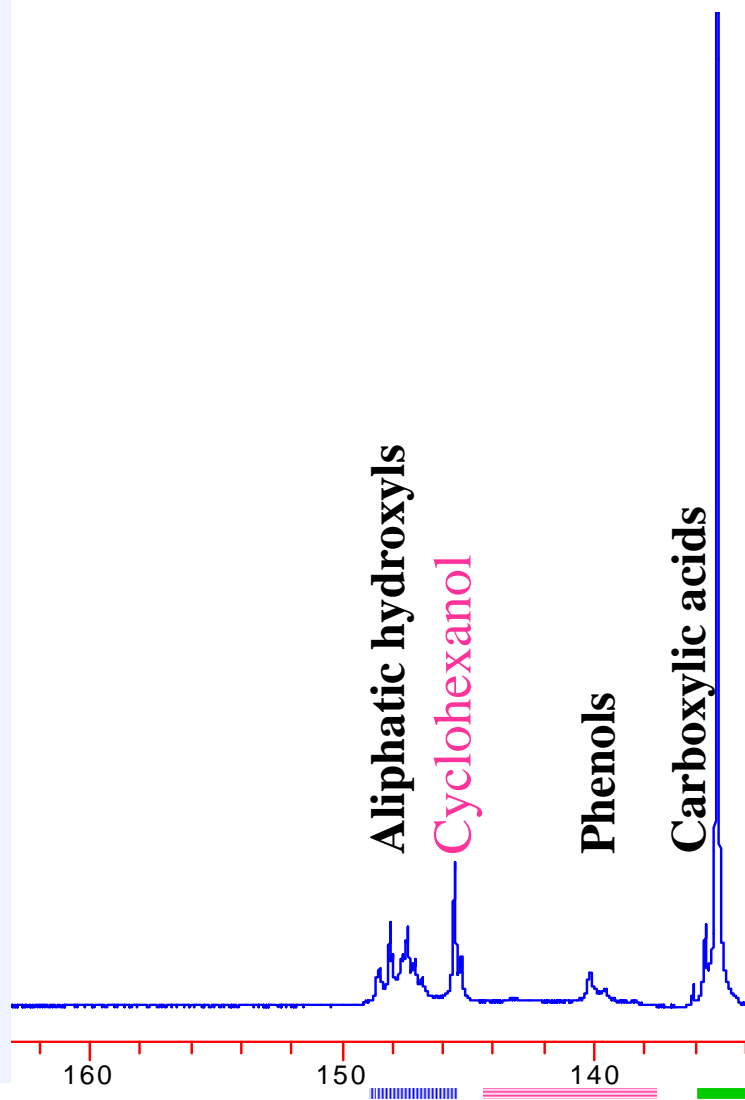
# $^{31}\text{P}$ NMR

Chemical shifts

**aliphatic hydroxyl** groups, **phenols** and **carboxylic acids** in softwood lignins

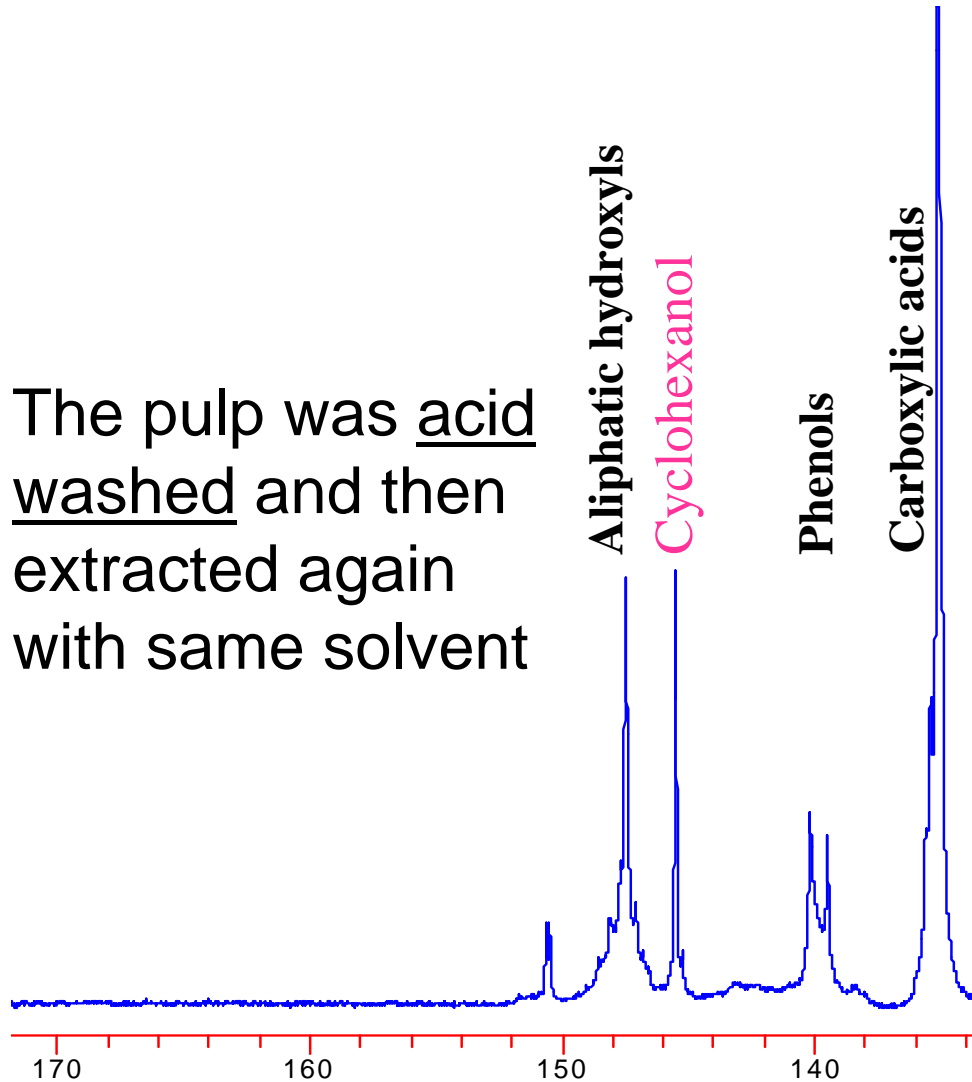


# $^{31}\text{P}$ NMR Extract from a SW Pulp



# <sup>31</sup>P NMR Extract from a SW pulp the same pulp

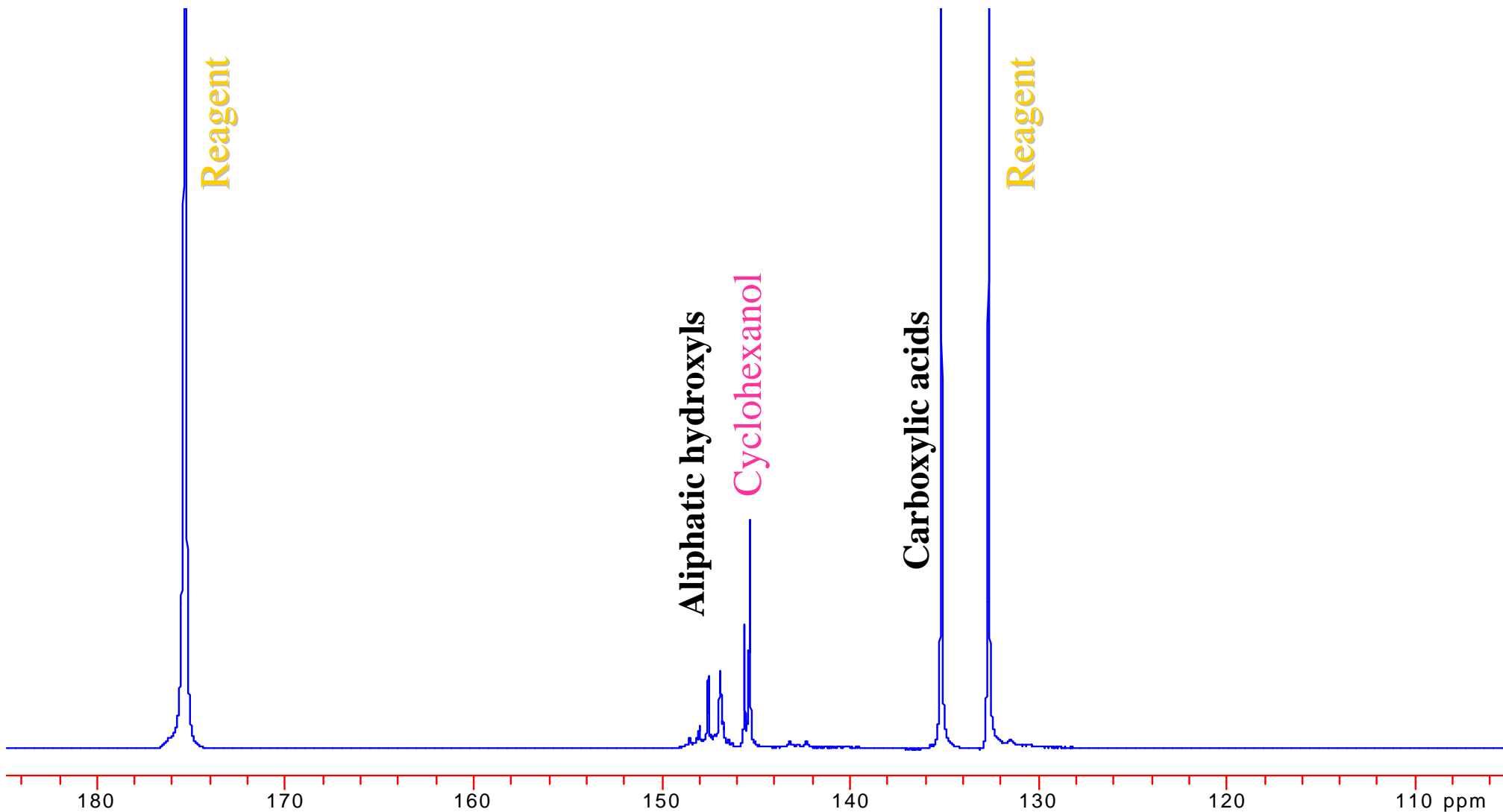
Isolated from an "already-extracted" pulp



The pulp was acid washed and then extracted again with same solvent

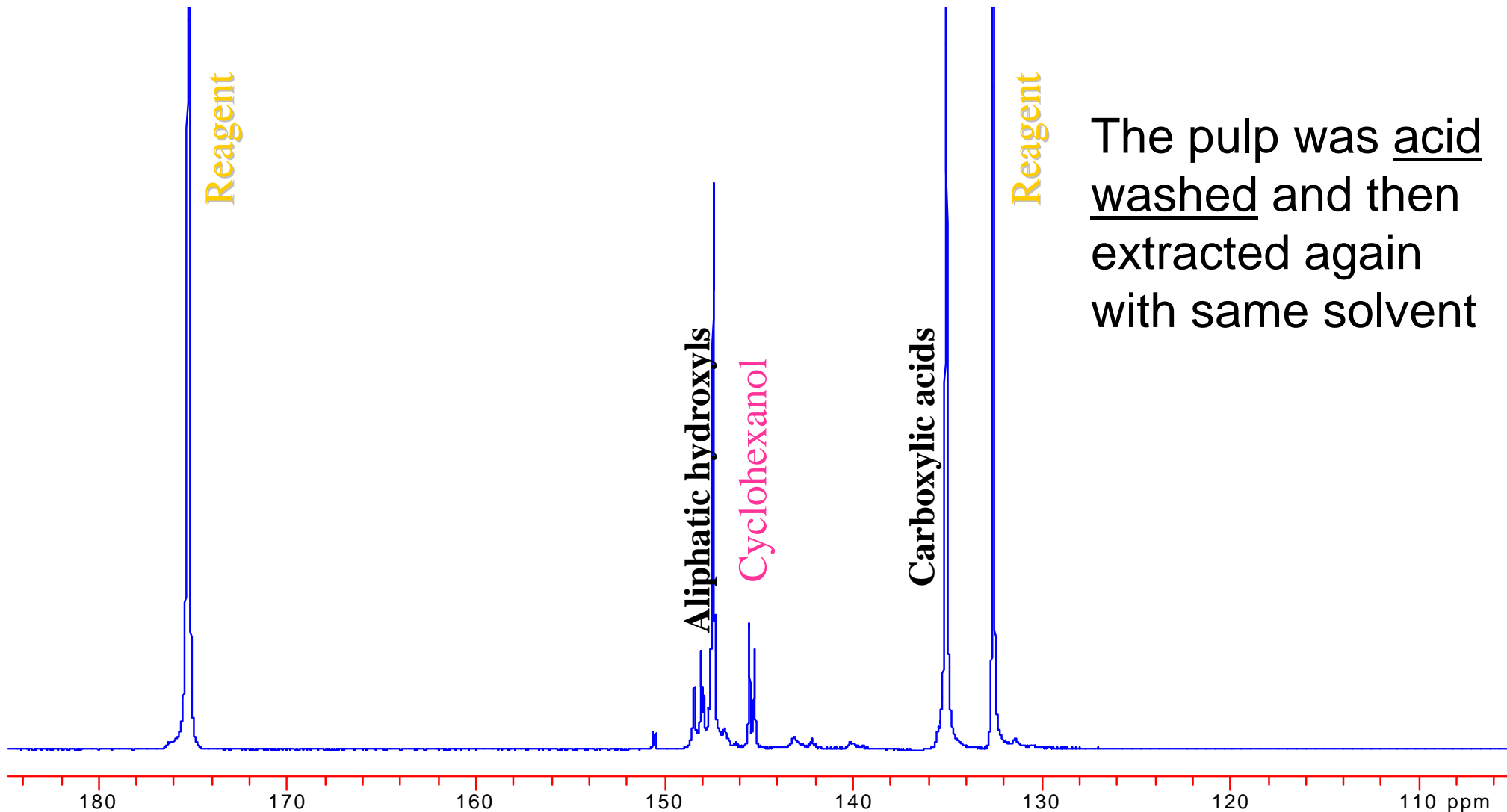
This is a softwood extractive sample that was isolated from an "already-extracted" pulp. The pulp was acid washed and then extracted again with methylene chloride (same solvent used as when first extracted) to obtain the sample.

# $^{31}\text{P}$ NMR of extractive sample from hardwood pulp



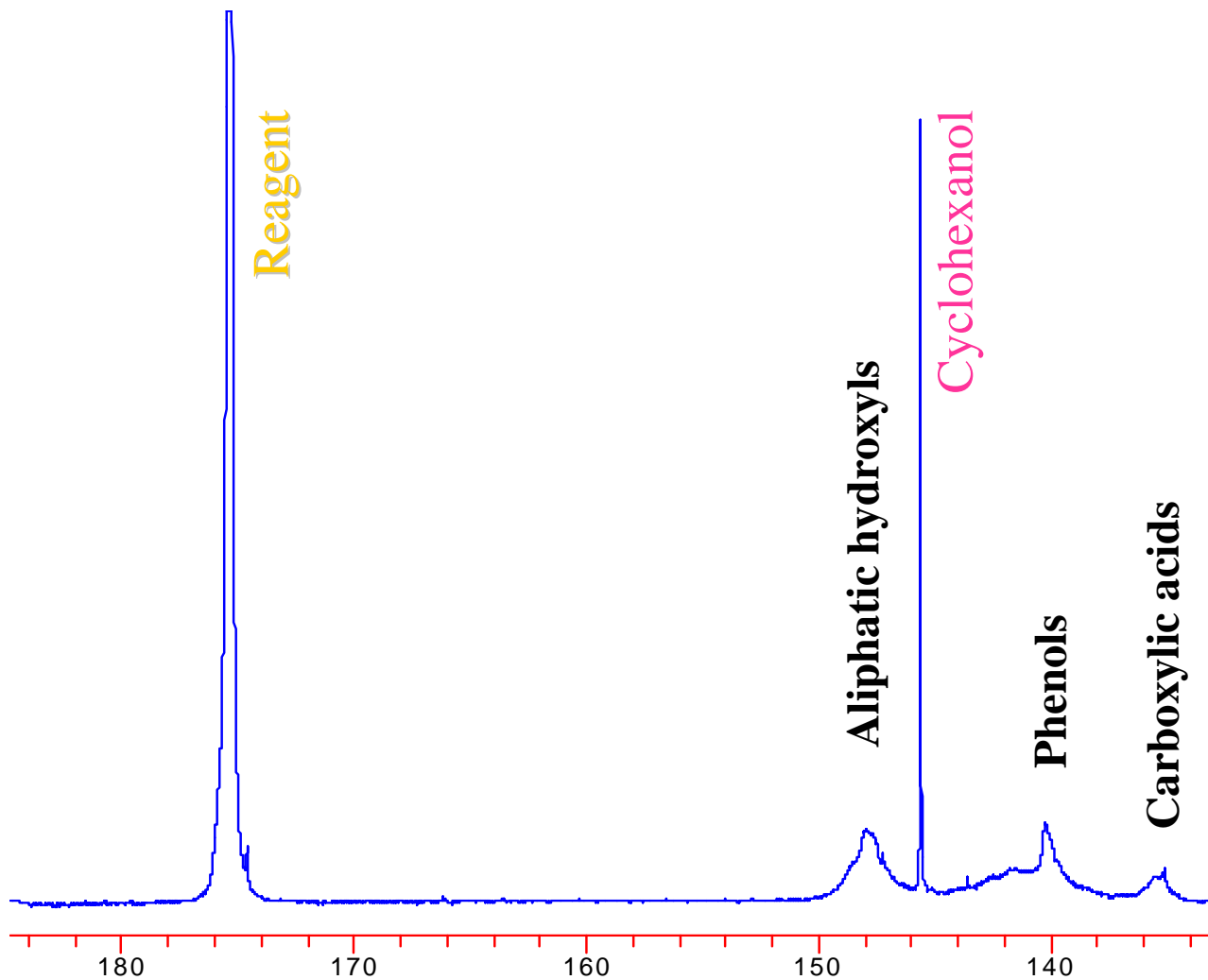
# <sup>31</sup>P NMR of extractive sample from hardwood pulp

Isolated from an "already-extracted" pulp

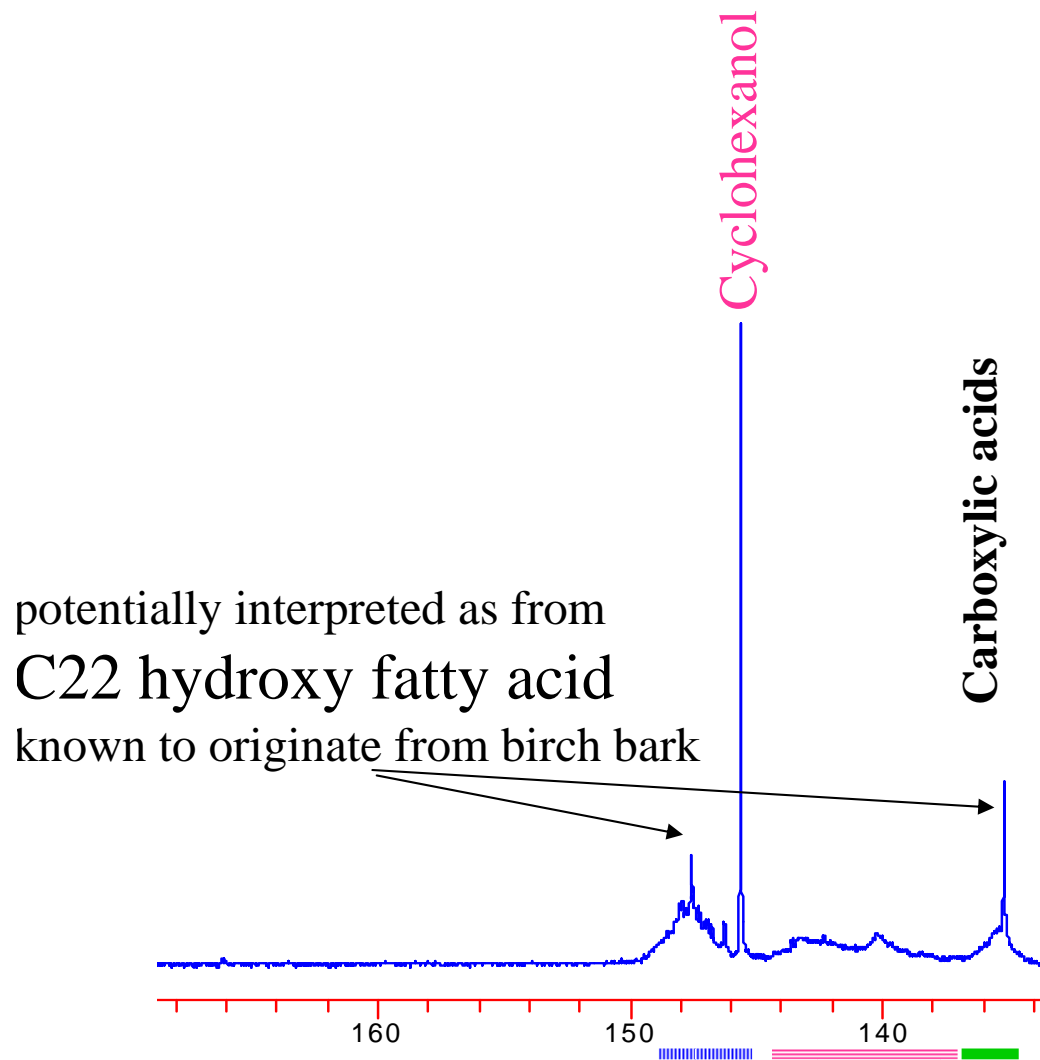


The pulp was acid washed and then extracted again with same solvent

# $^{31}\text{P}$ NMR of isolated lignin from unbleached SW kraft pulp



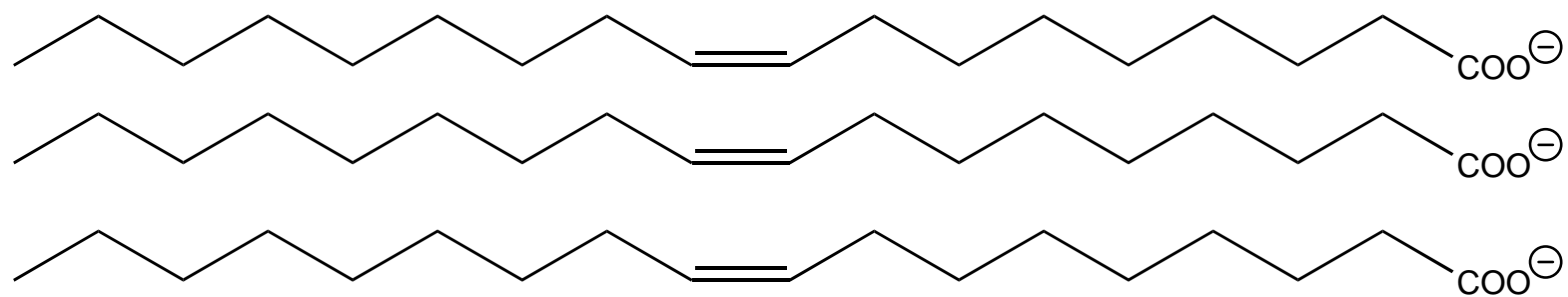
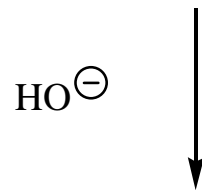
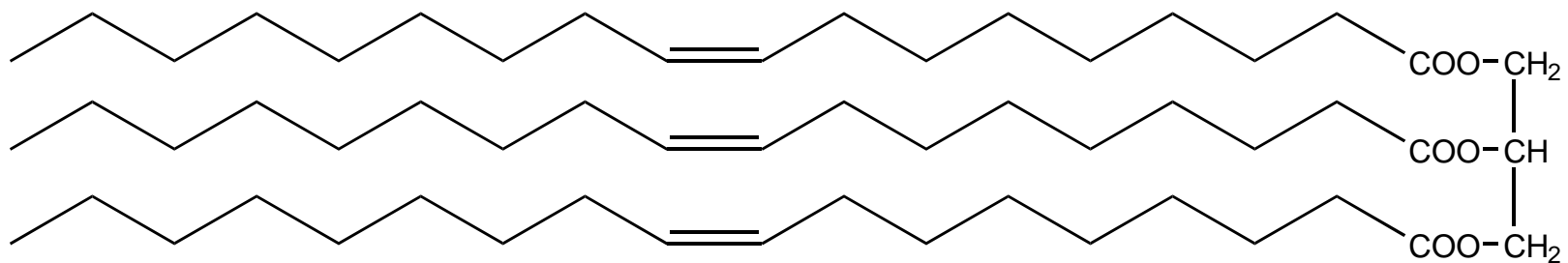
# $^{31}\text{P}$ NMR of isolated lignin from unbleached HW kraft pulp



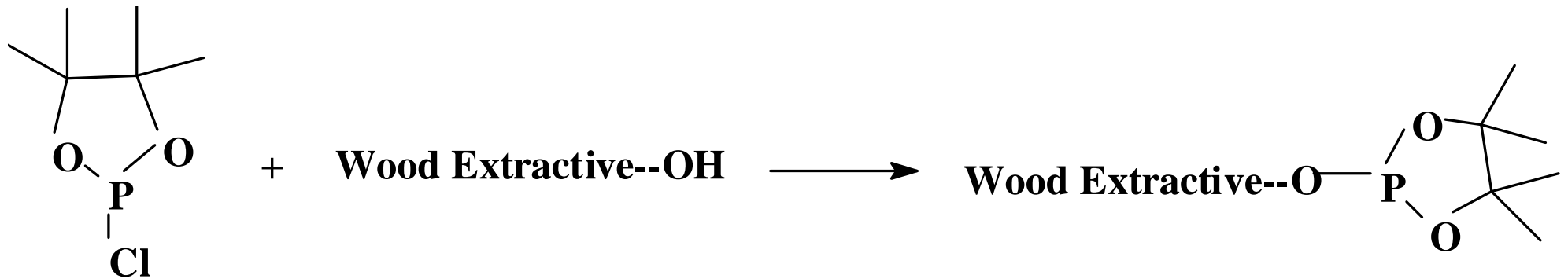


# During Alkaline Pulping

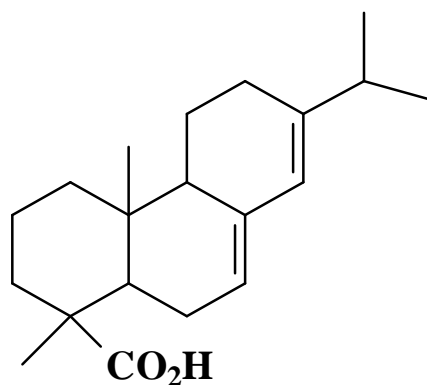
## Hydrolysis of fat to fatty acid soaps



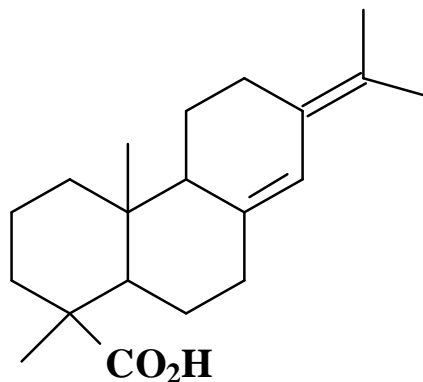
# <sup>31</sup>P NMR Chemical Shift Studies of Wood Resins



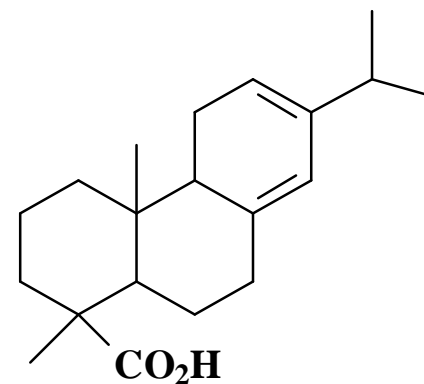
# Abietic Acid Derivatives



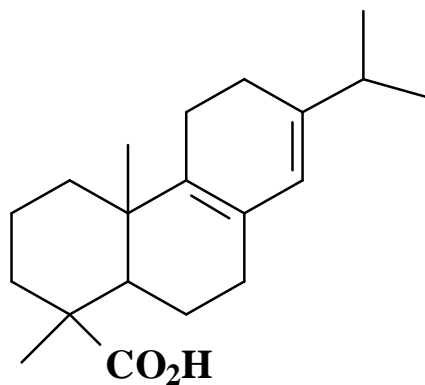
**Abietic Acid (135.7 ppm)**



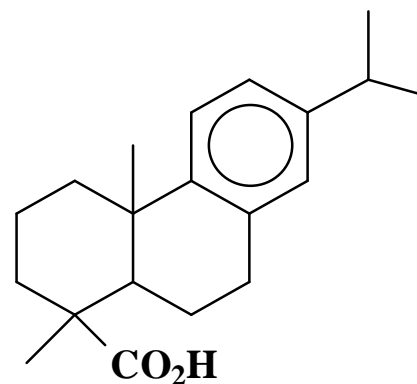
**Neobietic Acid (135.0 ppm)**



**Levopimaric Acid (135.0 ppm)**

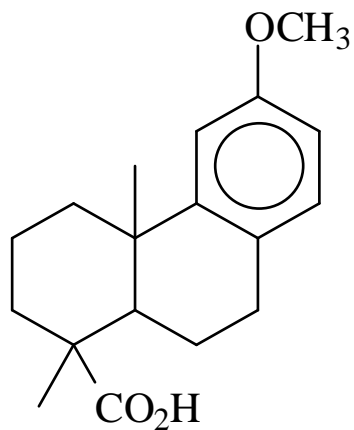


**Palustric Acid (135.2 ppm)**

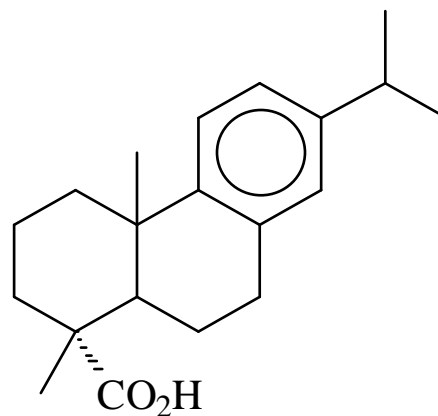


**Dehydroabietic Acid (135.1 ppm)**

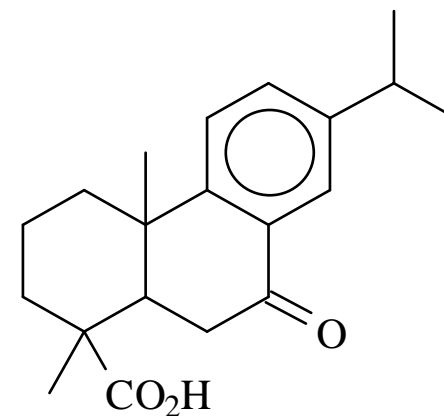
# Abietic Acid Derivatives



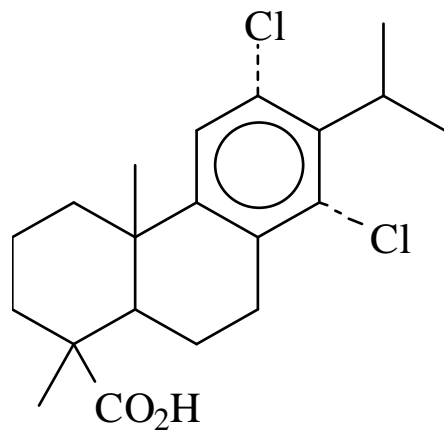
134.7 ppm



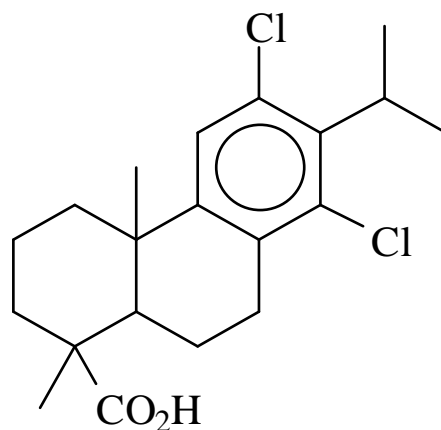
135.1 ppm



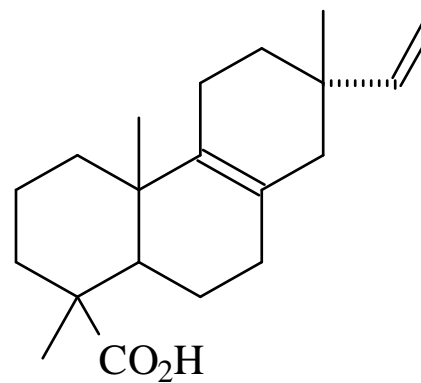
135.7 ppm



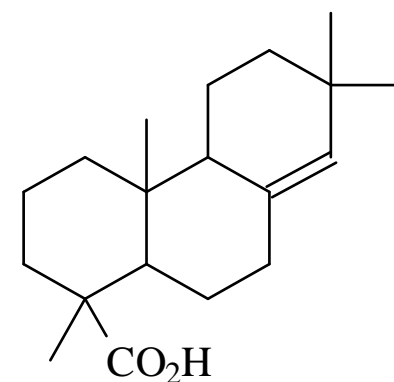
135.2 ppm



135.3 ppm



135.3 ppm



135.0 ppm

# Fatty Acids

## Saturated Fatty Acid

$\text{CH}_3(\text{CH}_2)_{16}\text{CO}_2\text{H}$       134.7 ppm

$\text{CH}_3(\text{CH}_2)_{14}\text{CO}_2\text{H}$       134.7 ppm

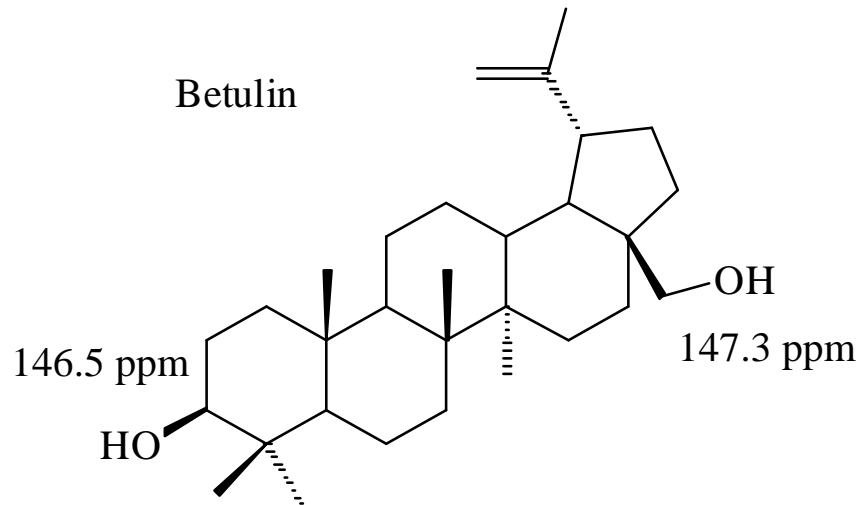
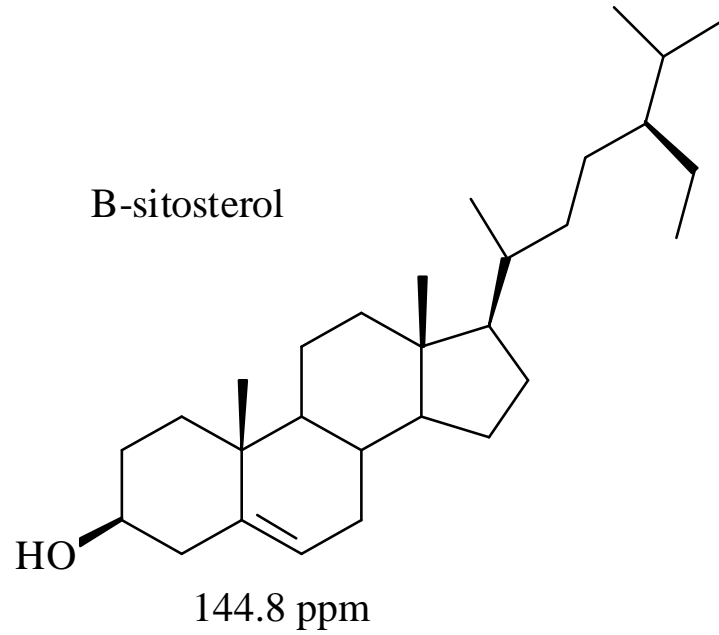
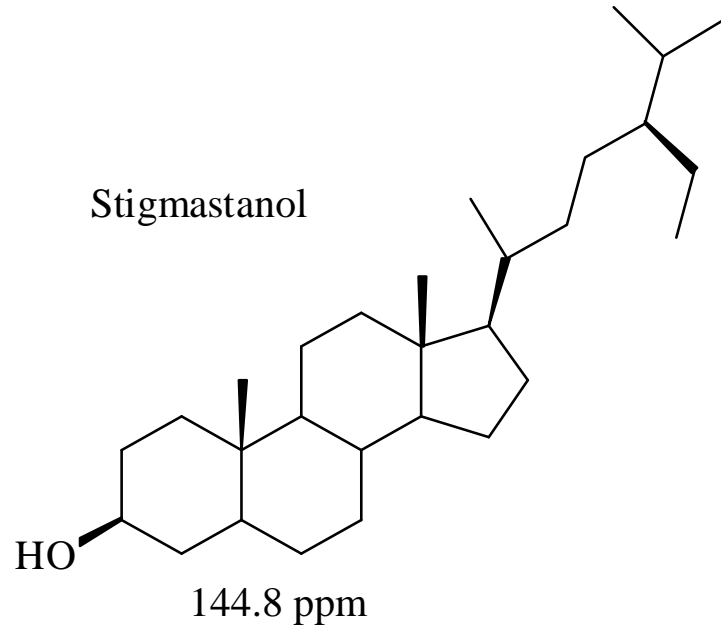
## Unsaturated Fatty Acid

**Oleic Acid:**     $\text{CH}_3(\text{CH}_2)_7\text{-CH=CH-}(\text{CH}_2)_7\text{CO}_2\text{H}$     134.7 ppm

**Linoleic Acid:**  $\text{CH}_3(\text{CH}_2)_4\text{-CH=CH-}(\text{CH}_2)_8\text{CO}_2\text{H}$     134.6 ppm

**Linolenic Acid:**  $\text{CH}_3(\text{CH}_2)\text{-CH=CH-}(\text{CH}_2)_8\text{CO}_2\text{H}$     134.6 ppm

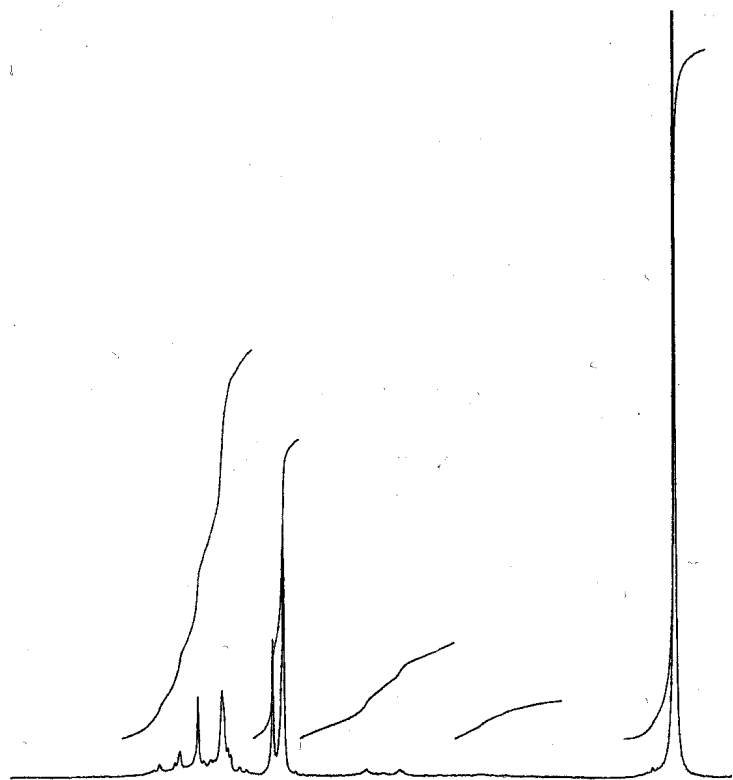
# Sterol Derivatives



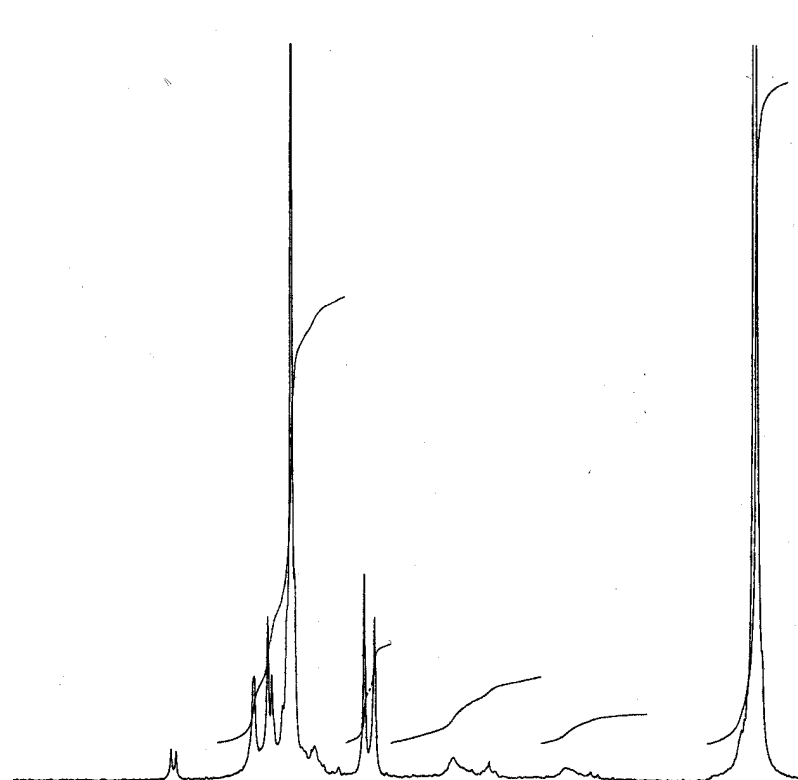
Fatty Alcohols: 147.0 ppm

# HW CH<sub>2</sub>Cl<sub>2</sub> Extraction

First Extraction



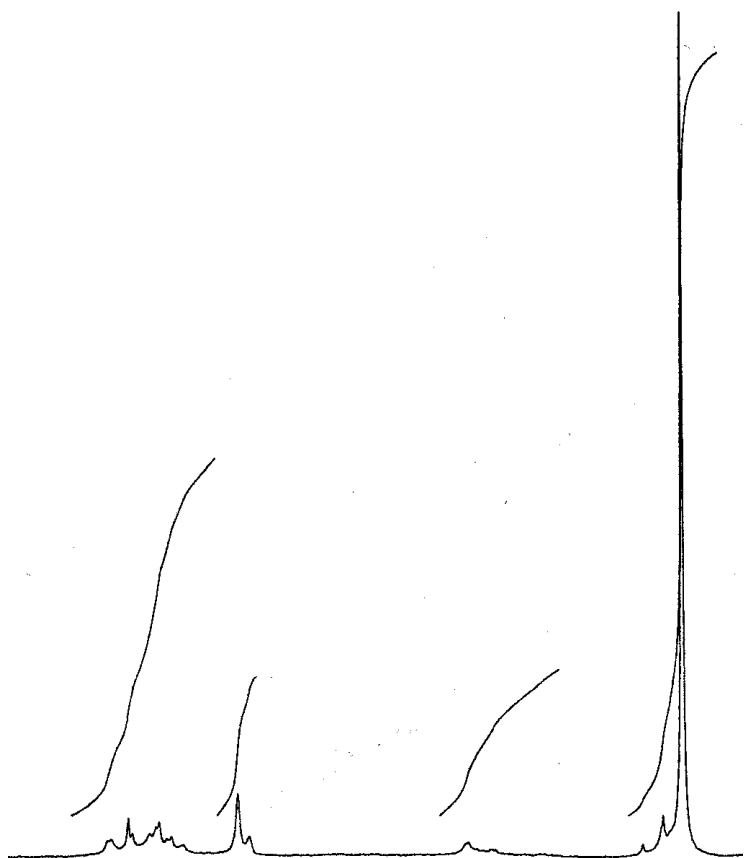
Second Extraction After Acidification



# SW CH<sub>2</sub>Cl<sub>2</sub> Extraction

First Extraction

Second Extraction After Acidification

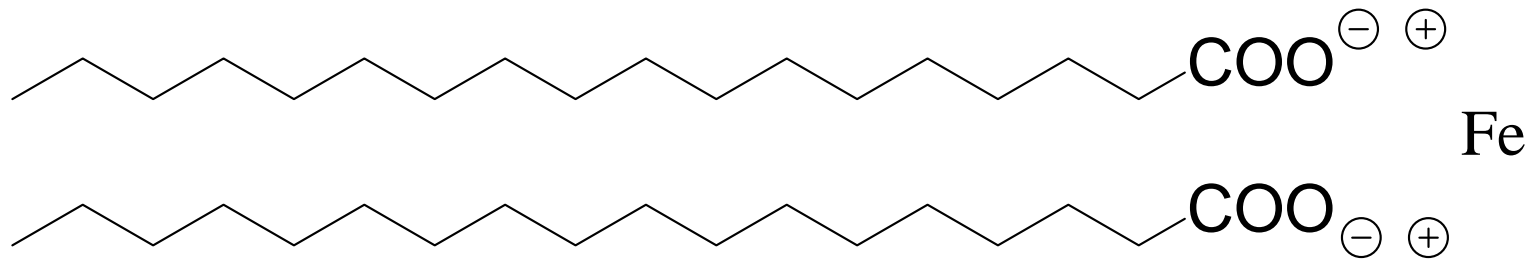




# Important Closing Remarks

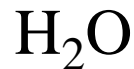
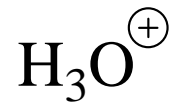
- ⊕ Traces of extractives may be most detrimental if they simply are assumed to be absent

- ⊕ Fatty acid soaps with iron forms stronger complexes than with DTPA



**This may be the form in which iron is present in pulps**

- ⊕ Long-chained saturated fatty acid salts are difficult to completely protonate



# Conclusions

- ➔ Lignin-Extractives-Complexes, LEC, may exist
- ➔ Acidification before extraction is a necessity  
for reliable results from pulps that have been alkali treated
- ➔ All wood extractives could not be removed by extraction
- ➔ Saturated fatty acids in small amounts may disturb analysis  
of isolated lignins by NMR
- ➔ A sample purity control is needed  
for reliable  $^1\text{H}$ ,  $^{13}\text{C}$ ,  $^{31}\text{P}$  NMR determinations
- ➔ A better standard procedure for extractions is needed